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Virtualization allows the simulation of automotive ECUs on Windows PC in closed-

formed faster and cheaper. In this paper, we report the implementation of this idea for the case of B+W, 6-speed transmission. The technical challenge is how to port ECU tasks and basic software to Windows PC with reasonable effort, so that development tasks can be performed on a PC, without the need of access to real hardware such as vehicle prototypes, test rigs or test facilities. Since different parties (OEMs and suppliers) jointly developed the ECU, the protection of intellectual property models and source code required special attention as well.

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Automotive control software is often jointly developed by an OEM and suppliers as shown in Figure 1. Typically, a team of function developers uses a model-based tool chain to develop a model of the ECU and to generate C code from that. The resulting C code is then compiled for the target processor, and the resulting ECU is validated.



Fig. 1: Development process for automotive software

and tested using test rigs, systems, and road tests. The test and validation results are fed back to the developers, which closes the development cycle. This process, although standard in the automotive industry today, has two major drawbacks: a single iteration takes days or weeks and feedback reaches developers late in the process. The process depends on prototype vehicles and test rigs, which are typically scarce and expensive resources during development. Their limited availability causes additional delays during development.

This paper demonstrates how to improve the process. The key idea is to provide each development engineer with a virtual ECU. This can be simulated, calibrated, and measured on the developer's laptop - either in closed-loop with a vehicle simulation model, or in real-time for rapid control prototyping. This way, more development tasks can be performed faster and cheaper on the developer's laptop. Our experience shows, this helps to shorten development cycles and to reduce the critical dependence on scarce resources and real hardware.

There are two main options to set up a virtual ECU on PC:

- Re-host the native binary code using chip simulation. The native ECU code is executed on PC by emulating the instruction set of the ECU processor. This requires no access to the C code.

- Re-target the C code. Compile the C code of the ECU for execution on Windows PC (usually), this requires access to the C code to build a Windows executable or DLL.

The paper is structured as follows. In the next section, we describe how we have virtualized the transmission controller of the 6-speed automatic transmission, and list the differences between the real and the virtual ECU. Section 4 presents some applications of this virtualization. Section 5 concludes with a brief outlook on future work.

## 2. Transmission

The 6-speed automatic transmission is an eight-speed automatic transmission. The eight gears are implemented using four planetary gear-sets controlled by five hydraulically operated valves and clutch elements as shown in Figure 1.

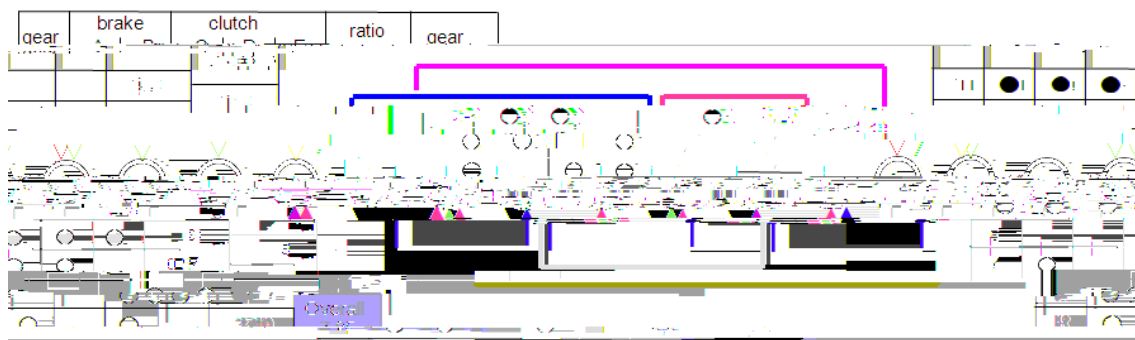


Fig. 1: Gears and possible gear shifts of the 6-speed transmission

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The shift strategy) of a transmission is often developed by an OEM, while the remaining control software comes from a supplier. For the 5G1 transmission considered here, a part of the shift strategy module is generated with MATLAB from a model developed with Simulink. The remaining part of that module is hand-coded using C.

We used the virtual ECU tool Silver to re-target the entire control code as a Windows dynamic library (dll). We could have used Silver's chip simulator as well, but decided to use here the variant based on re-targeting for two reasons:

Re-targeted code runs about 67 times faster on a PC than a corresponding chip simulation. Therefore, chip simulation is most useful in cases where re-targeting the C code is not possible.

The control software for the 5G1 transmission was partially developed using the virtual ECU tool offCar. For that reason, a re-targeted version of the control software was already available as Windows libraries (lib) files created with Visual Studio.

Silver provides a framework for re-targeting control code to Windows. This framework, called Silver Basis Software (SBS), uses the same source files that are available during the normal ECU development, but bypasses the original basic software of the ECU with services supplied by Silver.

The R21 is replaced by a simple execution loop in Silver. This runs tasks either initially, periodically with defined offsets, or at certain events. Interrupts (the CAN files describing the CAN communication of the ECU) are used to emulate CAN processing.

The CAN file describing all CAN and all measurable variables of the ECU is used to bypass analog input and output processing of the ECU. For example, instead of simulating the low-level processing of a certain pulse-width modulated (PWM) signal that encodes the target current for a magnetic valve, we directly use the corresponding high-level current variable. This might be a 6-bit unsigned integer, which - after application of an associated scaling rule - represents the target current in 5mA. The scaling rule is part of the CAN description of the integer variable. Silver shows how to apply directly and how to invert the rule, and uses this to automatically convert the raw integer values to physically meaningful values during simulation and vice-versa. This way, low-level processing of the basic software can be easily bypassed. For example, the target current in 5mA is directly fed into the simulation model of the magnetic valve, which is part of the vehicle model described in section 8.5. A similar mechanism is used to bypass the low-level status conversion, signal filters (used for sensor value acquisition).

We used the above framework to re-target the 5G1 module of the ECU, based on the C code, both hand-coded and generated. This took us about three person days. To validate the result in Silver, the re-targeted 5G1 module was then simulated using measured inputs. The PC simulation commanded exactly the same gear shifts as those measured in the real vehicle. Encouraged by this quick success, we re-targeted then the entire ECU, based on the Windows libraries received from . /

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The PC simulation of the transmission system can be used as follows:

Open-loop analysis of measurements on a real vehicle. Use measurements taken on the road or on test rig to drive the virtual ECU on PC. In this way it becomes possible to look at all ECU variables in detail (lets say, 677 777). This gives a fairly complete picture of the ECU behaviour. The use of a virtual ECU is the easiest to implement because it does not require any vehicle model.

Debugging on C source level. Attach the Visual Studio debugger to the virtual ECU running in Silver to debug problems on C code level. In a real ECU, a runtime exception like an integer division by zero or a memory access violation will typically trigger an ECU reset. These kinds of problems are difficult to catch and analyse in real-time environments, either on a test system or on the road. With the virtual ECU, there is no real-time constraint. Simulation can be stopped to inspect variables, call

